

<Suggested specification for QuickDraw® steam storage water heater with AquaPLEX® storage tanks as manufactured by PVI Industries, LLC of Fort Worth, Texas>

SECTION 15514 - DOMESTIC WATER HEATERS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Divisions 1 Specification Sections, apply to this section.

1.2 SUMMARY

This section includes storage water heaters for potable water utilizing steam as the energy source.

1.3 REFERENCES

- A. ASME Boiler and Pressure vessel code, section IV, Part HLW
- B. ASHRAE/IES 90.1-2010
- C. NFPA 70- National Electric Code
- D. NSF/ANSI Standard 61- Drinking Water System Components
- E. ASTM G123 - 00(2005) “Standard Test Method for Evaluating Stress-Corrosion Cracking of Stainless Alloys with Different Nickel Content in Boiling Acidified Sodium Chloride Solution.”

1.4 SUBMITTALS

- A. Product Data: Include rated capacities; shipping, installed, and operating weights; furnished specialties and accessories for each model indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, required clearances, components, and size of each field connection
- C. Wiring Diagrams: Detail for wiring power signal, differentiate between manufacture- installed and field-installed wiring
- D. Field Test Reports: Indicate and interpret test reports for compliance with performance requirements. A copy will be furnished to the owner.
- E. Maintenance Data: Include in the maintenance manuals specified in Division 1. Include maintenance guide and wiring diagrams

1.5 REGULATORY REQUIREMENTS

- A. Conform to applicable code for internal wiring of factory wired equipment
- B. Units: ETL, UL or CSA Certified as a Complete Water Heater Assemblies.
- C. Conform to ASME Section IV. Part HLW for Water Heater construction.

- D. Conform to ASME Section VIII for heat exchanger construction

1.6 QUALITY ASSURANCE

- A. Listing: The entire water heater will be listed ETL listed to a recognized commercial test standard for water heaters.
- B. ASME Compliance: Water heater shall bear the ASME HLW stamp and be National Board listed

1.7 COORDINATION

Coordinate size and location of concrete bases

1.8 WARRANTY

- A. Storage Tank: 25-year coverage (15 years full, 10 years prorated) for manufacturing or material defects, leaks, production of rusty water and/or chloride stress corrosion cracking. Tank warranty does not require inspection and maintenance of anode rods.
- B. Heat exchanger: One year coverage for manufacturing or material defects, leaks, and/or the production of rusty water

<OPTIONAL> Heat exchanger: Three years coverage for manufacturing or material defects, leaks, and/or the production of rusty water
- C. All other heater parts: 1 year
- D. The heater shall have a first year service policy, which shall cover labor and freight costs under certain conditions for warranty covered services.

<OPTIONAL> The heater shall have a long-life service policy, which shall cover labor and freight costs under certain conditions for warranty covered services.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Manufacturer shall be a company specializing in manufacturing the products specified in this section with minimum twenty years' experience.
- B. The water heaters shall be ETL listed as a complete unit. The heater shall satisfy current Federal Energy Policy Act standards for stand-by heat losses as established for indirect fired water heaters incorporating storage tanks.
- C. Service Access: The water heater shall be provided with access covers for easily accessing all serviceable components.
- D. Manufacturers: PVI is the basis of design. Acceptable manufacturers shall be subject to compliance with the requirements.

2.2 CONSTRUCTION

- A. Water heater will be a, storage-type design indirectly heated by steam through a copper u-tube bundle.

- B. The storage section of the water heater shall be ASME HLW stamped and National Board Registered for a maximum allowable working pressure of 150 psi and pressure tested at 1-1/2 times working pressure.
- C. All tank connections/ fittings shall be nonferrous. Tank shall be equipped with a ball-type drain valve. Tank design will include a manway sized access to the tank interior.
- D. The storage tank shall be an unlined pressure vessel constructed from phase-balanced austenitic and ferritic duplex steel with a chemical structure containing a minimum of 21% chromium to prevent corrosion and mill certified per ASTM A 923 Methods A to ensure that the product is free of detrimental chemical precipitation that affects corrosion resistance. The material selected shall be tested and certified to pass stress chloride cracking test protocols as defined in ISO 3651-2 and ASTM G123 - 00(2005) "Standard Test Method for Evaluating Stress-Corrosion Cracking of Stainless Alloys with Different Nickel Content in Boiling Acidified Sodium Chloride Solution."
- E. Waterside surfaces shall be welded internally utilizing joint designs to minimize volume of weld deposit and heat input. All heat affected zones (HAZ) shall be processed after welding to ensure the HAZ corrosion resistance is consistent with the mill condition base metal chemical composition. Weld procedures (amperage, volts, welding speed, filler metals and shielding gases) utilized shall result in a narrow range of austenite-ferrite microstructure content consistent with phase balanced objectives for welds, HAZ and the base metal.
- F. All internal and external tank surfaces shall undergo full immersion passivation and pickling processing to meet critical temperature, duration and chemical concentration controls required to complete corrosion resistance restoration of pressure vessel surfaces. Other passivation and pickling methods are not accepted. Immersion passivation and pickling certification documents are required and shall be provided with each product.
- G. Materials shall meet ASME Section II material requirements and be accepted by NSF 61 for municipal potable water systems. Storage tank materials shall contain more than 80% post-consumer recycled materials and be 100% recyclable.
- H. Water contacting tank surfaces will be non-porous and exhibit 0% water absorption.
- I. Lined or plated storage tanks will not be acceptable.
- J. The water heater will not require anode rods and none will be used. Tanks that employ anodes will not be acceptable.
- K. The heat exchanger shall be a SINGLE-WALL copper u-tube bundle ASME stamped to section VIII. Heat exchanger's tube sheet, tie rods and baffles will be non-ferrous.
 <OPTIONAL> The heat exchanger shall be a DOUBLE-WALL copper u-tube bundle ASME stamped to section VIII. Heat exchanger's tube sheet, tie rods and baffles will be non-ferrous.
- L. Steam will be controlled through one or more pilot operated solenoid steam valves.

2.3 PERFORMANCE

- A. Water heater will meet the tank insulation requirements of ASHRAE 90.1-2010

2.4 WATER HEATER TRIM

- A. As a minimum, the heater will be equipped with the following:
- an *immersion* operating thermostat
 - an *immersion* temperature limiting device
 - an ASME- or AGA-rated temperature and pressure relief valve
 - and options as selected on form PV 8146

- B. Operating and safety controls shall meet the requirements of ETL

< OPTIONAL > Operating and safety controls shall meet the requirements of MASS code.

- C. < OPTIONAL > The water heater shall employ an electronic operating control with digital temperature readout. Operator shall be capable of connecting to a building automation system through serial connection using Modbus RTU protocol.

- D. < OPTIONAL > A protocol gateway for BacNet MSTP/IP will be provided.

< OPTIONAL > A protocol gateway for Lonworks will be provided.

< OPTIONAL > A protocol gateway for Modbus TCP/IP will be provided.

PART 3 – EXECUTION

3.1 INSTALLATION

Install water heaters level and plumb in accordance with manufacturers written instructions and referenced standards.

3.2 FINISHING

The storage and heating sections shall be completely factory packaged on a single skid, requiring only job site hookup to utilities, venting, and plumbing. The heater shall be insulated to ASHRAE 90.1-2010 requirements, jacketed with enameled steel panels, and mounted on heavy-duty channel skids. The heater shall fit properly in the space provided and installation shall conform to all local, state, and national codes.

3.3 START-UP

Start up on the unit will be performed by factory trained and authorized personnel. A copy of the startup report will be provided to the owner.